



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4095-045
Job Sheet 167132



Part No: D4095-045

Job Qty: 12 ea

Part Name: Wearplate Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/6/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Note: DWG REV D SHEETS 1,2,7,9 IPP REV:A 11.10.12 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		11/4/17	0.00	0.00	Start Up Waterjet		SC 18/02/09
100	Waterjet	12 pcs		11/4/17	0.00	2.68	Waterjet1		SC 18/02/09
110	QC	12 pcs		11/4/17	0.00	0.00	QC2		SC 18/02/09
120	QC	12 pcs		11/4/17	0.00	0.00	QC8		38
130	Brake NC	12 pcs		11/4/17	0.32	1.38	Brake NC 1		38
140	QC	12 pcs		11/4/17	0.00	0.00	QC5		38
150	HandFinish	12 pcs		11/6/17	0.00	0.97	HandFinish4		AS 9-8-18 FEB 12 2018
160	QC	12 pcs		11/6/17	0.00	0.00	QC3		38
170	Packaging	12 pcs		11/6/17	0.00	0.00	Packaging3		38
180	QC21-SA	12 Ea		11/6/17	0.00	0.00	QC21		38 FEB 13 2018

Part Op 100 - 1-Cut as per Dwg (D4095-5)

Descriptions: 130 - Form on Brake as per Dwg D3564 using Jigs DT8179 and DT8155 Form Joggle as per Dwg D3564 on brake using Jig DT8157

150 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG 138741

170 - LOCATION : FG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	12.3600 sf (1.03 ea)	90-Start up Operation	

5021855

(24)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	12	75	0

Part Specifications

Specifications could not be found.

Plex 2/7/18 9:22 AM dart.leroux.jason

DART
AEROSPACE
S041025

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Wearplate Center

PART NO: D4095-045

Original Serial #: S041025

Revision:

Operation: Start up Operation 02/09/18

Change No:

Job No: 167132

